

CERTIFICATE

**Welding of railway vehicles and components according to:
EN 15085-2**

This Certificate is issued to: **TALLERES ALEGRIA, S.A.**
Barrio Aboño s/n
(33492) Carreño (Asturias) Spain

Is qualified to perform welding work within the range of certification of

Certification Level CL1 according to EN 15085-2:2020
Type of activity: D, P, S (Design, Production, Purchase and Supply)

Area of Application: Design and Manufacture of railway vehicles and components.

Welding processes and base material groups:

Welding processes acc to EN ISO 4063	Base material group to CEN ISO/TR 15608	Dimensions	Comments
135	1.2	t = 3 - 50 mm	BW, partly mechanized
	1.2	t = 3 - 50 mm	FW, partly mechanized

Responsible welding coordinator (RWC): Luis Fernández Quelle (IWE-ES-902) (Level A) Born: 1970
Deputy welding coordinator (DWC): Maria Isabel Suárez Fanjul (IWE-ES-1682) (Level A) Born: 1987
Others deputies: Javier Rueda García (Level C) Born: 1981
Comments: see reverse.

Certificate No: LRQA/15085/CL1/225/21/0A2
Valid: from 01 December 2022 to 08 August 2024
Issued on: 01 December 2022
Auditor: Juan Antonio Pozo
IWE number: ES-797

Rodrigo González

Head of certification body

General regulations (see annex)

Annex certificate No: LRQA/15085/CL1/225/21/0A2

TALLERES ALEGRIA, S.A.
Barrio Aboño s/n
(33492) Carreño (Asturias) Spain

Comments:

This Certificate is subject to monitoring of compliance by LRQA Iberia Inspection S.A. as required by the standard EN15085-2: 2020.

Workshop in Barrio Aboño assessed for production.

Workshop in P.I. Silvota assessed for Design and Purchase and Supply.

The welding coordinator Luis Fernández Quelle is entitled to test welders / operators in accordance with the relevant standards within the scope of this certificate.

Further workshops: Calle Peña Santa 10, P.I. Silvota (33192) Llanera (Asturias) Spain

General regulations

according to EN 15085-2: 2020

Revocation of the Certificate

The manufacturer certification body issuing this certificate may revoke the certificate if:

- there are justified doubts as to the proper execution of the welding work according to the stated standards,
- there are justified doubts as to the proper welding coordination according to the stated standards,
- no recognized welding coordinator is available any longer,
- no valid qualification test certificates for the welders and welding operators according to the specified standards are available,
- welders or welding operators without tested qualifications have been entrusted with the execution of welding work under the stated standards,
- other conditions according to the stated standards are no longer satisfied,
- the manufacturer certification body was refused an opportunity to perform the annual verification,
- the welding manufacturer waives the certificate

The welding manufacturer shall acknowledge the revocation in writing to the manufacturer certification body. If a valid certificate is to be renewed, the renewal must be applied for with the manufacturer certification body at least three months before the end of the period of validity of the current certificate.

Distribution list:

1. Applicant (original- Email)
2. LRQA Inspection Iberia Madrid

